



HY-PRO® DIN

Premium Design for a Wide Range of Materials

ABOUT OSG

DRILLING

THREADING

MILLING

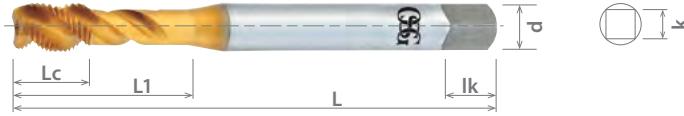
HOLDERS

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List 239

HY-PRO® DIN OIL-TIN-SFT, DIN Overall Length

SPIRAL FLUTE	HSSE	TIN	C/2.5P	45°	PACKED 1 PIECE
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EDP Number	Thread Size	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes
		L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	
2391005	M6 x 1	80.00	8.00	30.00	6.48	4.85	7.94	3
2391405	M8 x 1.25	90.00	10.00	35.00	8.08	6.05	9.53	3
2391705	M10 x 1.25	100.00	12.00	39.00	9.68	7.26	11.11	3
2391805	M10 x 1.5	100.00	12.00	39.00	9.68	7.26	11.11	3
2392105	M12 x 1.25	100.00	14.00	49.10	9.32	6.99	11.11	3
2392205	M12 x 1.5	100.00	14.00	49.10	9.32	6.99	11.11	3
2392305	M12 x 1.75	110.00	14.00	49.10	9.32	6.99	11.11	3
2392505	M14 x 1.5	100.00	16.00	51.00	10.90	8.18	12.70	3
2392605	M14 x 2	110.00	16.00	51.00	10.90	8.18	12.70	3
2392805	M16 x 1.5	100.00	16.00	54.00	12.19	9.14	14.29	3
2392905	M16 x 2	110.00	16.00	54.00	12.19	9.14	14.29	3
2393005	M18 x 1.5	110.00	20.00	55.00	13.77	10.31	15.88	4
2393205	M18 x 2.5	125.00	20.00	55.00	13.77	10.31	15.88	4
2393405	M20 x 1.5	125.00	20.00	61.80	16.56	12.42	17.46	4
2393605	M20 x 2.5	140.00	20.00	61.80	16.56	12.42	17.46	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH		6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○			○			
1018	1045	1065	4340		○	○	○	○	○	○			○			
○	○	⊗	⊗	⊗	○	○	○	○	○	○			○			
50-120 SFM	45-110 SFM	40-100 SFM	45-110 SFM	20-60 SFM	20-70 SFM	30-50 SFM	20-50 SFM	40-100 SFM	50-125 SFM	50-110 SFM			20-60 SFM			

○ Good ⊗ Best

